

Berev. 56553

Work Order ID 53117

December 22, 2009 7:27:59 AM



Page 1

Split

Item ID: D412-761-049

Accept



Setup Start



Revision ID: D

Stop



Item Name: Armrest

Start Date: 10/23/09

Start Qty: 3.00



Cust Item ID:

Required Date: 10/29/09

Req'd Qty: 3.00



Customer:

Reference: 1 Feb

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D412-761	Rev D

100 0.00



DOCUMENT CONTROL

DC

Memo

0.00

Photocopy bluefile & type labels per PPP D412-761-049

CHG001

9/12/2009
per
09/16

8/10/2024

110 0.00



Pick Kit

Packaging

Memo

0.00

9/12/2022 24 sf

120 0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

→ 8/10/2024

(+2)

Work Order ID 53117

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Page 2

Item ID: D412-761-049

Accept



Setup Start



Revision ID: D

Stop



Item Name: Armrest

Start Date: 10/23/09 Start Qty: 3.00



Cust Item ID:

Required Date: 10/29/09 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/
Work Center ID****Operation
Description**Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

0.00

Accept
(2)

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-761-049

Location: A
PPP Rev: A

140



QC

QC21- Final Inspection - Work Order Release

0.00

10/03/02

Quality Control

Memo

0.00

MF
10-3-01

Picklist Print

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Page 1

Work Order ID: 53117



Parent Item: D412-761-049RevD



Parent Item Name: Armrest

Start Date: 10/23/09

Required Date: 10/29/09

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3694-041RevC	+1	Manufactured	No			110	Each	0.0000	2.0000		354817	10/21/09
MOUNTING PLATE												
D3695-041RevC	+1	Manufactured	No			110	Each	0.0000	2.0000		54818	10/21/09
Slider Assembly												
D3780-041RevD	+1	Manufactured	No			110	Each	0.0000	2.0000		B53929	10-2-17 sf
Armrest Assembly												
AN3-6A	+11	Purchased	No			110	Each	433.0000	22.0000		9/12/12	2k sd
Bolt												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	433	
112082	7	
112513	9	
112720	67	22
113149	100	
113288	50	
113359	200	

Picklist Print

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Work Order ID: 53117



Parent Item: D412-761-049RevD



Parent Item Name: Armrest

Start Date: 10/23/09

Required Date: 10/29/09

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN6-26		Purchased	No			110	Each	21.0000	2.0000		9/12/22	SL



Bolt

Warehouse

Location

Main Warehouse

ST

21

108110
112489

AN310-6

No

110

Each

23.0000 2.0000



Castellated Nut

Warehouse

Location

Main Warehouse

ST

23

105279
110139

2
Z

Picklist Print

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Work Order ID: 53117



Parent Item: D412-761-049RevD



Parent Item Name: Armrest

Start Date: 10/23/09

Required Date: 10/29/09

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD10



Purchased

No

110

Each

1,516.000

22.0000



9/12/20 5P

Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	1516	
105442	8	
109059	2	
109840	23	
110139	2	
110985	202	
111279	5	
111668	48	
112314	204	22
112369	22	
113149	1000	

AN960JD616L



Purchased

No

110

Each

196.0000

2.0000



9/12/20

2x 5P

Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	196	
111819	196	2

Picklist Print

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Work Order ID: 53117



Parent Item: D412-761-049RevD



Parent Item Name: Armrest

Start Date: 10/23/09

Required Date: 10/29/09

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
NAS1515H6L ✓2		Purchased		No		110	Each	71.0000	4.0000	✓2	9/12/22	SJ



Warehouse

Location

Main Warehouse

ST

18918

Loc Qty

Loc Code

71

71

Each

22.0000

6.0000



9/12/22

SJ

MS24665-302 ✓1



Purchased

No

Warehouse

Location

Main Warehouse

ST

11359

Loc Qty

Loc Code

22

22

Each

76.0000

6.0000



✓4

SJ

MS21071L3 ✓3



Purchased

No

Warehouse

Location

Main Warehouse

ST

102587

Loc Qty

Loc Code

76

76

✓6

Picklist Print

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Work Order ID: 53117



Parent Item: D412-761-049RevD



Parent Item Name: Armrest

Start Date: 10/23/09

Required Date: 10/29/09

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21075L3 	16	Purchased		No		110	Each	161.0000	16.0000		9/12/09	2x SF

+2 Nutplate

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	161
112991	161

5.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X					D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X	1			D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1		X			D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1			X		D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1				X	D412-761-049	ARMREST KIT, LH
					D3589-041	LATCH ASSEMBLY
					D3589-047	FORWARD GUIDE
					D3589-049	AFT GUIDE
					MS16997-22	SCREW
					AN960JD6L	WASHER
					MS21042L06	NUT
					D3676-1	LARGE BUBBLE WINDOW
					D3678-1	PLACARD
					D3678-3	PLACARD
					D3700-1	INBOARD WINDOW DOUBLER
					D3700-3	OUTBOARD WINDOW DOUBLER
					D3701-1	FLOOR DOUBLER
					D3702-1	FORWARD DOUBLER
					D3703-1	AFT DOUBLER
					D3703-3	AFT CORNER DOUBLER
					D3703-5	AFT CAP
					D3704-1	ESCUTCHEON
					D3704-3	ESCUTCHEON
					D3708-1	ANGLE
					D3708-3	ANGLE
					D3709-1	ANGLE
					D3709-3	ANGLE
					D3802-1-135	SEAL
					DT9458	CUTTING TEMPLATE
					AN3-7A	BOLT
					AN960JD10	WASHER
					MS21042L3	NUT
					MS24694-C5	SCREW (OR MS24694-S5)
					MS24694-C13	SCREW (OR MS24694-S13)
				1	D3705-041	INSTRUMENT PANEL ASSEMBLY
				1	D3705-043	* INSTRUMENT PANEL WELDMENT
				1	D3335-1	* SPRING
				1	D3705-5	* ACCESS PANEL
				1	D3706-5	* PIN
				2	D3707-3	* MOUNTING LUG
				4	AN526C1032R6	* SCREW
				1	AN960JD516	* WASHER
				1	MS171498	* SPRING SLOTTED PIN
				4	MS24693-C272	* SCREW (OR MS24693-S272)

*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 9)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
			2		D3707-1	MOUNTING LUG
			1		D3790-1	INDEXING BLOCK
			1		D3867-1	CONNECTOR PLATE
			4		AN3-3A	BOLT
			6		AN526C1032R6	SCREW
			2		AN743-12	BRACKET
			6		AN960JD10L	WASHER
			6		MS21075L3	NUTPLATE (OR MS21073-3)
			4		MS24693-C272	SCREW (OR MS24693-S272)
			1		MS27039-1-17	SCREW
			1		MS27039-1-27	SCREW
			4		MS21042L3	NUT
			2		MS21919WDG8	CLAMP
			1		D3694-041	MOUNTING PLATE ASSEMBLY
			1		D3694-1	* KEYWAY
			1		D3694-3	* PROTECTIVE PLATE
			1		D3694-5	* MOUNTING PLATE
			1		AN526C1032R8	* SCREW
			5		AN960JD10	* WASHER
			4		MS21042L3	* NUT
			2		MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
			1		MS24693-C271	* SCREW (OR MS24693-S271)
			4		MS24693-C273	* SCREW (OR MS24693-S273)
			1		D3695-041	SLIDER ASSEMBLY
			1		D3695-1	* SLIDER
			1		D3695-3	* STOPPER
			1		D3801-1	* HAND RETRACTABLE SPRING PLUNGER
			1		MS21209F6-25	* HELI-COIL, SCREW LOCKING (RED)
			4		MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
			4		MS24693-C276	* SCREW (OR MS24693-S276)
			1		D3780-041	ARMREST ASSEMBLY
			1		D3696-041	* ARM ASSEMBLY
			1		D3696-1	** ARM
			1		D3801-3	** HAND RETRACTABLE SPRING PLUNGER
			1		D3781-041	* LATERAL CUSHION ASSEMBLY
			1		D3781-043	* ARMREST CUSHION ASSEMBLY
			1		D3785-3	* BRACKET
			1		D3977-1	* BOLT
			1		D3978-1	* NUT (CASTELLATED)
			1		D3979-1	* WASHER (SQUARE HOLE)
			2		AN970-6	* WASHER
			1		MS24665-302	* COTTER PIN
			2		MS21042L3	* NUT
			2		MS24693-C272	* SCREW
			2		MS24693-C277	* SCREW
			1		NAS1149D0663J	* WASHER

* DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE:- Date & initial all entries

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(CONTINUED FROM PAGE 9)

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
				11	AN3-6A	BOLT
				1	AN6-26	BOLT
				1	AN310-6	CASTELLATED NUT
				11	AN960JD10	WASHER
				1	AN960JD616L	WASHER
				2	NAS1515H6L	WASHER
				1	MS24665-302	COTTER PIN
				3	MS21071L3	ANCHORNUT
				8	MS21075L3	NUTPLATE

6.0 PARTS LIST, OPTIONAL VENT KIT

QTY -141	PART NUMBER	DESCRIPTION
X	D412-761-141	VENT KIT
4	D3932-1	SNAP VENT

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries